TECHNICAL DATA

# ULTRACUT 560

## Chlorine Free Extreme Pressure Neat Oil Cutting Fluid

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## Description

ROCOL ULTRACUT 560 is a pale coloured extreme pressure neat cutting oil formulated from severely refined mineral oil, lubricity additives and non-chlorinated EP performance additives. ROCOL ULTRACUT 560 provides excellent cutting performance and improves tool life.

ROCOL ULTRACUT 560 is suitable for a wide range of applications on automatic and multi-tool lathes even when machining high tensile steels. It is also suitable for specialised operations such as production thread grinding, broaching, hobbing and multi-cutter milling set-ups. It is not suitable for use on copper or copper based alloys.

## Outstanding Features

- **Pale coloured**
- **Low odour**
- **Excellent extreme pressure properties**
- **Improves tool life**
- **Good heat transfer properties**

## Directions for use

ROCOL ULTRACUT 560 is supplied ready for use. Guard against water ingress.

## Technical Data (typical values)

| | |
|---|---|
| *Appearance:* | *Pale yellow liquid* |
| *Odour:* | *Mild* |
| *Viscosity at 40°C:* | *32 cSt* |
| *Density at 20°C:* | *0.88 g/cm$^3$* |
| *Storage:* | *Store at normal ambient temperature (5 to 30°C)* |

**ROCOL Lubricants**
ROCOL House, Swillington, Leeds LS26 8BS, England.
Tel: 0113 232 2600 Fax: 0113 232 2760
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There are many factors outside our control and knowledge which effect the use and performance of our products
for which reason the information in this publication is given without responsibility

## Pack sizes and part codes

200 ltr part code 51629

## Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants, ROCOL House, Swillington, Leeds, LS26 8BS, England.
**Telephone:** 0113 232 2700, (When calling from outside UK: 44 113 232 2700).
**Fax:** 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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